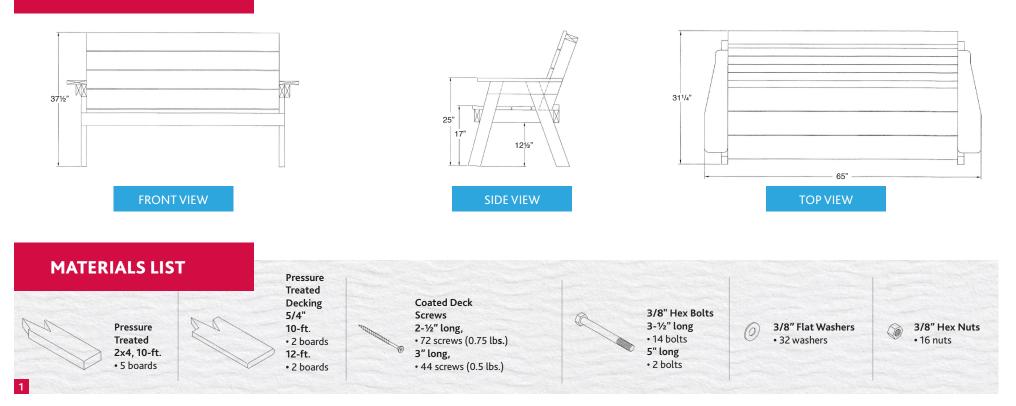


DIMENSIONS



OUTDOOR BENCH CONSTRUCTION

CUTTING THE COMPONENTS

The **Cutting Diagrams** show how each piece of lumber is to be broken down. Refer to the **Detail Drawings** to determine the shape of complex components. The components are numbered in the order they are assembled.

CUTTING DIAGRAMS

1

2x4 Pressure-Treated Lumber

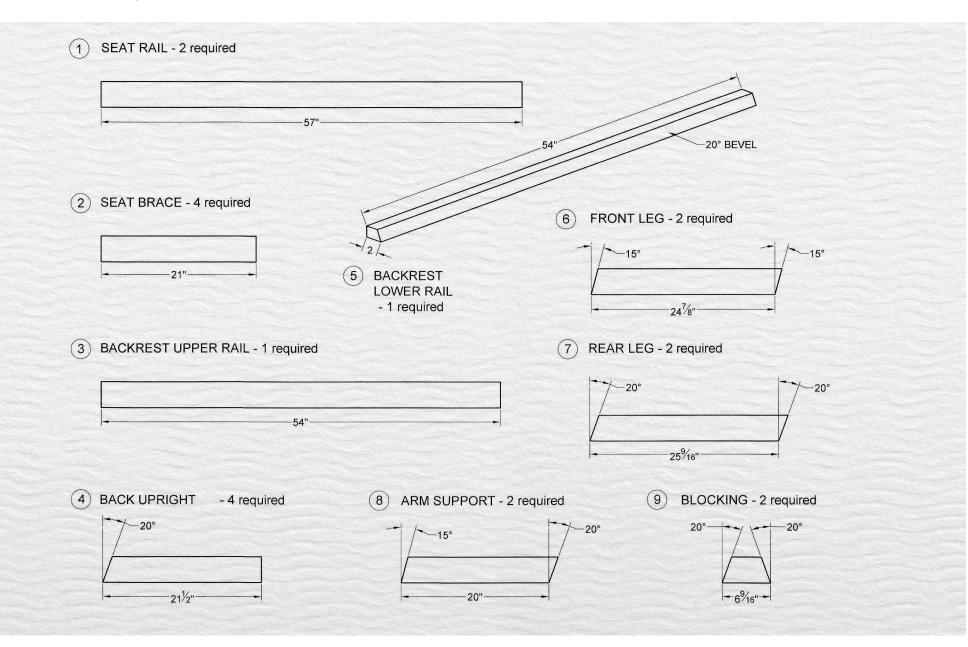
All boards are 10' long. Five (5) boards are required for components #1-9.

COMPONENTS LIST					
#	Component Name	Quantity			
1	Seat Rail	2			
2	Seat Brace	4			
3	Backrest Upper Rail	1			
4	Back Upright	4			
5	Backrest Lower Rail	1			
6	Front Leg	2			
7	Rear Leg	2			
8	Arm Support	2			
9	Blocking	2			
10	Seat Slat#1	1			
(1)	Seat Slat	7			
12	Armrest	2			

1 SEAT RAIL - FRONT	1 SEAT RAIL - REAR				
② SEAT BRACE ③ SEAT BRACE ③ SEAT	T BRACE 2 SEAT BRACE 8 ARM SUPPORT				
	5 BACKREST LOWER RAIL				
3 BACKREST UPPER RAIL					
(4) BACK UPRIGHT (4) BACK UPRIGHT (4) BACK	K UPRIGHT (4) BACK UPRIGHT (8) ARM SUPPORT				
BLOCKING					
6 FRONT LEG // 6 FRONT LEG // 9	\(9)// ⑦ REAR LEG // ⑦ REAR LEG /				

DETAIL DRAWINGS

2x4 Components



CUTTING DIAGRAMS

5/4" Pressure-Treated Decking

Both boards are **10**' long. Two (2) boards are required for components #10 & #11.

11 SEAT SLAT		
	(10) SEAT SLAT #1	

5/4" Pressure-Treated Decking

Both boards are **12**' long. Two (2) boards are required for components #11 & #12.

11 SEAT SLAT	(1) SEAT SLAT	12 ARMREST

DETAIL DRAWINGS

5/4" Pressure-Treated Decking Components

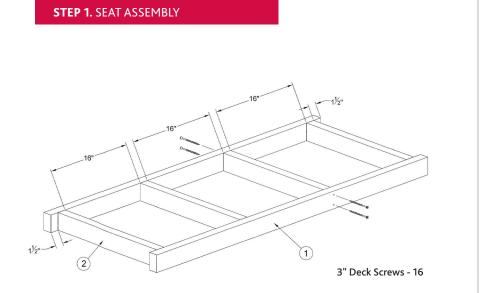
		① Seat slat - 7 required		
(10) SEAT SLAT # 1 - 1 required		-54"		
54" 20° BEVEL	(12) ARMREST - 2 required			
4		3"		

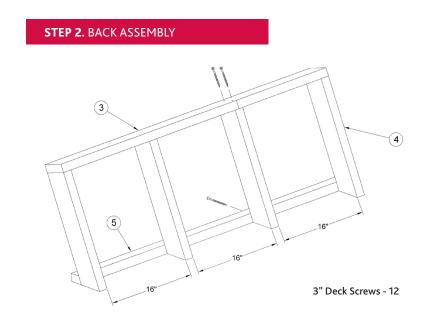
2

BENCH ASSEMBLY

NOTE:

- To preserve the integrity of the pressure-treated lumber, sealer should be applied to all cuts before assembly.
- Clearance and pilot holes should be drilled before installing wood screws. Doing so makes it easier to align and assemble the joint, creates a stronger joint and reduces the chance of splitting the wood.

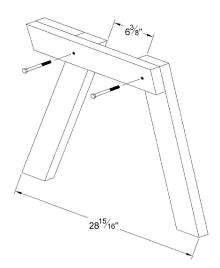


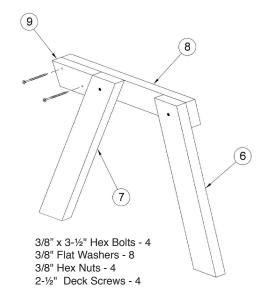


- **1.1** Mark the location of the Seat Braces (2) on the front and back Seat Rails (1).
- 1.2 Secure each joint with 3" Deck Screws.

- 2.1 Mark the location of the Back Supports (4) on the Backrest Upper (3) and Lower (5) Rails.
- 2.2 Secure the rails with 3" Deck Screws.

STEP 3. LEG ASSEMBLY

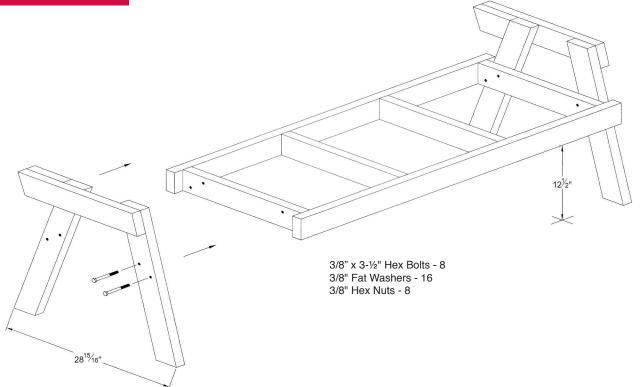




3.1 Secure the Front Leg (6) to the Arm Support (8) with a single $3-\frac{1}{2}$ " bolt centred in the joint.

- **3.2** Secure the Rear Leg (7) to the Arm Support (8) with a single 3-1/2" bolt centred in the joint.
- **3.3** Secure the Blocking (9) to the Arm Support (8) with 2-1/2" deck screws as indicated.

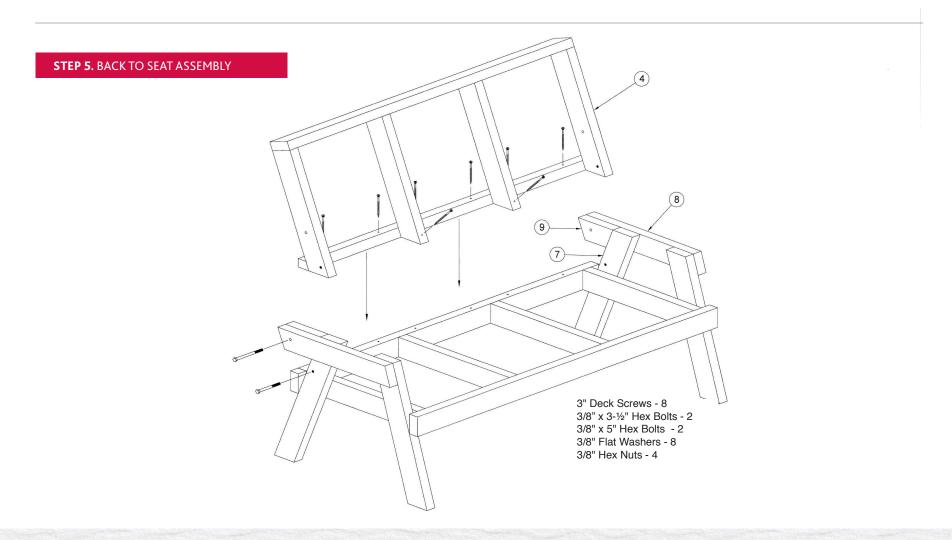
STEP 4. SEAT TO LEG ASSEMBLY



4.1 Fit the seat assembly to the leg assembly. The ends of the Seat Rails will rest on the legs.

- **4.2** Confirm that the rail to ground measurements is $12-\frac{1}{2}$ " and that the toe to toe distance is $28 \frac{15}{16}$ ".
- 4.3 Secure the seat assembly to the legs with 3-1/2" bolts centred in the joints.

BENCH ASSEMBLY (continued)



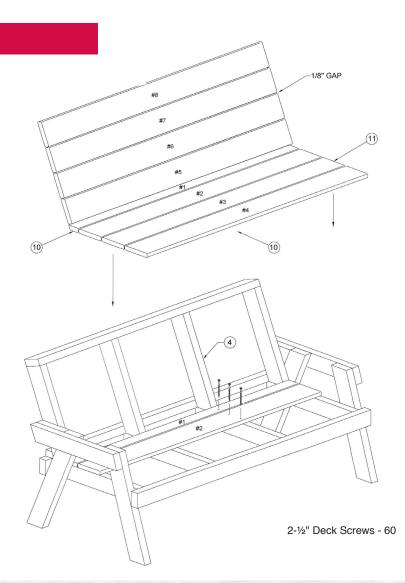
5.1 Place the back assembly on the seat assembly and secure it with 3" deck screws.

8

- 5.2 Connect the back assembly to the leg assembly. Place a 5" bolt through the centre of the joint created by the Back Upright (4) crossing the Blocking (9).
- 5.3 Place a 3-1/2" bolt through the centre or the joint created by the Back Upright (4) crossing the Rear Leg (7).

BENCH ASSEMBLY (continued)

STEP 6. SEAT SLAT ASSEMBLY



6.1 Install Seat Slat#1 (10) tight against the Back Uprights (4) and secure with 2-1/2" deck screws.

- 6.2 Working away from Seat Slat #1 install the full size Seat Slats (11) on the seat frame.
- 6.3 Working away from Seat Slat #1 install the full size Seat Slats (11) up the backrest.

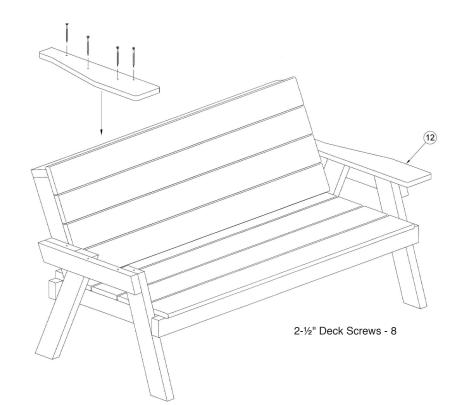
TIP:

9

Placing 1/8" spacers between the seat slats while driving the screws will ensure even gaps between boards.

BENCH ASSEMBLY (continued)

STEP 7. ARMREST ASSEMBLY



7.1 Secure the Armrests (12) with 2-1/2" screws as indicated.

10

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